

P. Novakova

Freiressleistungen für Schweisshand-Arbeiten nach EN 9870-3				
Lernstadien				
1	2	3	4	5
4.00	3.00	2.00	1.00	0.00
8.00	6.00	4.00	2.00	0.00
12.00	9.00	6.00	3.00	0.00
16.00	12.00	8.00	4.00	0.00
20.00	15.00	10.00	5.00	0.00
24.00	18.00	12.00	6.00	0.00
28.00	21.00	14.00	7.00	0.00
32.00	24.00	16.00	8.00	0.00
36.00	27.00	18.00	9.00	0.00
40.00	30.00	20.00	10.00	0.00
44.00	33.00	22.00	11.00	0.00
48.00	36.00	24.00	12.00	0.00
52.00	39.00	26.00	13.00	0.00
56.00	42.00	28.00	14.00	0.00
60.00	45.00	30.00	15.00	0.00
64.00	48.00	32.00	16.00	0.00
68.00	51.00	34.00	17.00	0.00
72.00	54.00	36.00	18.00	0.00
76.00	57.00	38.00	19.00	0.00
80.00	60.00	40.00	20.00	0.00
84.00	63.00	42.00	21.00	0.00
88.00	66.00	44.00	22.00	0.00
92.00	69.00	46.00	23.00	0.00
96.00	72.00	48.00	24.00	0.00
100.00	75.00	50.00	25.00	0.00
104.00	78.00	52.00	26.00	0.00
108.00	81.00	54.00	27.00	0.00
112.00	84.00	56.00	28.00	0.00
116.00	87.00	58.00	29.00	0.00
120.00	90.00	60.00	30.00	0.00
124.00	93.00	62.00	31.00	0.00
128.00	96.00	64.00	32.00	0.00
132.00	99.00	66.00	33.00	0.00
136.00	102.00	68.00	34.00	0.00
140.00	105.00	70.00	35.00	0.00
144.00	108.00	72.00	36.00	0.00
148.00	111.00	74.00	37.00	0.00
152.00	114.00	76.00	38.00	0.00
156.00	117.00	78.00	39.00	0.00
160.00	120.00	80.00	40.00	0.00
164.00	123.00	82.00	41.00	0.00
168.00	126.00	84.00	42.00	0.00
172.00	129.00	86.00	43.00	0.00
176.00	132.00	88.00	44.00	0.00
180.00	135.00	90.00	45.00	0.00
184.00	138.00	92.00	46.00	0.00
188.00	141.00	94.00	47.00	0.00
192.00	144.00	96.00	48.00	0.00
196.00	147.00	98.00	49.00	0.00
200.00	150.00	100.00	50.00	0.00
204.00	153.00	102.00	51.00	0.00
208.00	156.00	104.00	52.00	0.00
212.00	159.00	106.00	53.00	0.00
216.00	162.00	108.00	54.00	0.00
220.00	165.00	110.00	55.00	0.00
224.00	168.00	112.00	56.00	0.00
228.00	171.00	114.00	57.00	0.00
232.00	174.00	116.00	58.00	0.00
236.00	177.00	118.00	59.00	0.00
240.00	180.00	120.00	60.00	0.00
244.00	183.00	122.00	61.00	0.00
248.00	186.00	124.00	62.00	0.00
252.00	189.00	126.00	63.00	0.00
256.00	192.00	128.00	64.00	0.00
2				

Stempelfeld für Kennzeichnung mit:

S	-Schweisserkennzeichen (bei Eigenfertigung)
H	-Herstellerkennzeichen (bei Fremdfertigung)

Stempelfeld für
Kennzeichnung mit:
Ident.-Nr.

Schweißverfahren	: MAGM (135)
Bewertungsgruppe	: EN25817 - C
Schweißgut	: EN440 - G 462 M 63S11
Schutzgas	: EN439 - M21

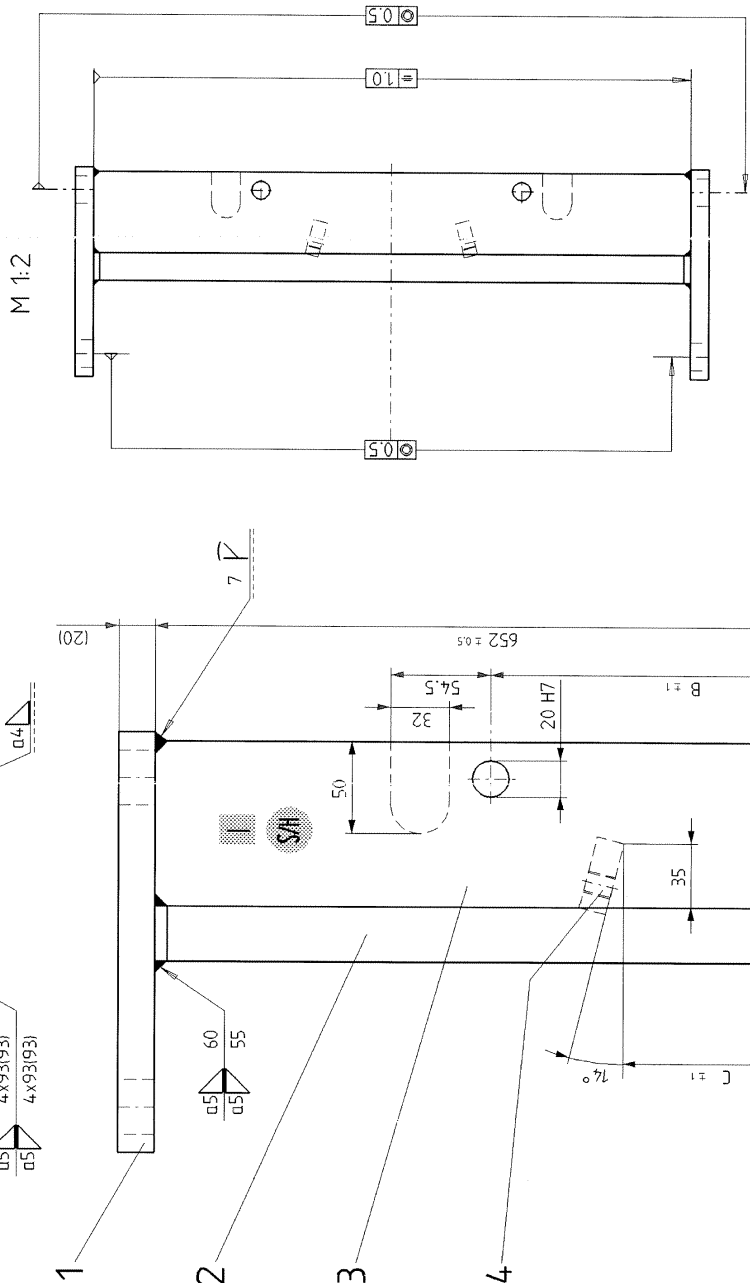
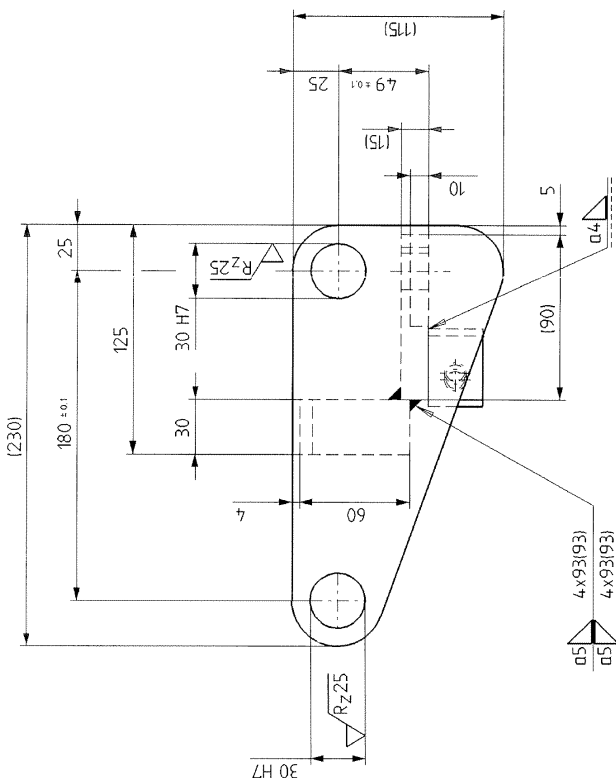
SEP. 2001

geputzt

NZ 01/244; PREO4/NO 25.9.2007X

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Einlesen : Jupiter	FG-Kode : Archiv	Plot : /exp3/archiv/392/3924871b0.dgn	von kuhntert	am 24-AUG-2001 13:40
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Nach DIN 50961